

TECHNICAL DATA SHEET

GRAPEFRUIT WATERPHASE (A.K.A GRAPEFRUIT AROMA)



DESCRIPTION

Our Grapefruit Waterphase is extracted from 100% Grapefruit (Citrus latifolia) Juice using evaporator distilling method. This high-quality product is intended for further manufacturing use only.

Country of Origin: United States of America

Technical Data

ORGANOLEPTIC

Aroma	Good, typical of fresh grapefruit.
Color	Good. Clear to slightly hazy liquid.
Defects	Practically Free
Flavor	Good. Typical of sound, mature grapefruit

PHYSICAL

	Target	Min	Max
Refractive Index (20°C)	1.339	1.330	1.345
Specific Gravity (20°C)	0.984	0.977	0.999
% Ethanol Content (v/v)	10-12%	4%	18%
% Ethyl Butyrate	0.006%	0.000%	0.158%
GC Analysis	Conforms to an approved standard		

HEAVY METALS & PESTICIDES

Pesticides comply with USA, Canada and EU regulations, ensuring they meet safety limits set by both jurisdictions. Analysis Available upon request.

Compliance

- ✓ FDA Compliance
- ✓ HACCP System
- ✓ GFSI accredited
- ✓ Kosher Certified
- ✓ Fully Traceable Product
- ✓ 100 % Natural
- ✓ Gluten Free
- ✓ Allergen Free

Packaging and Storage



Drums

Packaging: 55 gallon, 48 gallon net fill, epoxy phenolic lined 1A1 steel drums. Approximate net weight of 390 lbs. (177 kgs)

Storage/Shelf Life:

- When unrefrigerated, >55°F (13°C) and <80°F (26°C), in the original unopened container, shelf-life is 24 months.
- When chilled, 33-55°F (0.5-13°C), in the original unopened container, shelf-life is 36 months.
- When frozen, <32°F (0°C), in the original unopened container, shelf-life is 60 months.

Labeling: Label is placed on top of the drum using an adhesive label to stick to the drum. Labels comply with international labeling regulations. Label sample is on the right which indicates what the drum tag includes.

 702 E. Interstate Hwy 2 Mission, Texas 78572		Orange Waterphase Aroma RGJC Product Code: BP4320-D Recommended Storage: Store at < 40°F in original container Product Shelf Life: 60 Months	
Customer Information: 		Lot Number:	A24171-01
		Production Date:	6/19/2024
		Refractive Index:	1.3427
		% Ethanol:	14.89
		Drum Number:	
		Tare Weight (LBS):	34
		Net Weight (LBS):	440
		Gross Weight (LBS):	474

Product Numbers

This technical data sheet applies to the following Product Numbers:

BP4120-D – W1042038

BP4120-U – W1042040

BP4120-T – W1042039

Lot Code Explanation

Our bulk products are assigned a unique code at the time of manufacturing. Each batch will be identified by a code that looks like “A23310-01 or P23319-01 or S22333-09”.

These codes are assigned by the quality assurance lab. The letters designate the origin of the batch:

- P– Production
- T- Tanker
- S- Sales Blend
- A- By Product

The numeric portion is composed of the last two numbers of the year (23), the Julian day (310), and after the hyphen the batch number for the day (-01).

The format follows: PYYDDD-BB where P represents the origin, YY the year, DDD the Julian day, and BB the batch number.

COA Example



Quality Assurance Department
Certificate of Analysis

Product Identification	W1042041-BP4320-D Orange Waterphase Aroma
Lot Number	A24362-03
Production Date:	12/27/2024
Expiration Date	12/27/2029

Analysis	RGJC Laboratory Analysis	UOM	Specifications	
			Min	Max
Country of Origin	United States of America			
Refractive Index (AOAC 921.141)	1.3467	EA	1.3300	1.3450
Specific Gravity (AOAC 920.140)	0.969	EA	0.9770	0.9990
% Ethanol	23.2	PCT	4.00	25.00

Customer Remarks:

Designated Supplier Signature: 
Title: FSQA Supervisor
Issue Date: 09-16-2025 10:09:21
Rio Grande Juice Company - 702 E. Interstate Hwy 2, Mission, TX 78572 - (956) 596-6800

Customer Acceptance of Specifications

Rio Grande Juice Company has presented the customer with specifications for GRAPEFRUIT WATERPHASE, and this Agreement formalizes the acceptance of these specifications. Both parties acknowledge that they have reviewed and approved the specifications.

RIO GRANDE JUICE COMPANY

Customer

Approver Signature:



Customer Name: _____

Approver Printed Name: LUIS HERNANDEZ

Approver Signature: _____

Approver Position: FSQA SUPERVISOR

Approver Printed Name: _____

Date: 9/16/2025

Approver Position: _____

Date: _____

****Any modifications or amendments to the approved specifications must be agreed upon in writing by both parties****

This document contains confidential proprietary information and is not to be shared with others without explicit authorization from Rio Grande Juice Company.